



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Date 18-Dec-2023

Version 1

1. IDENTIFICATION

Product identifier

Product Name GLASS WELD URETHANE ADHESIVE

Other means of identification

Product Code 81100

Recommended use of the chemical and restrictions on use

Recommended Use Automotive Adhesive

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

Company Phone Number 866-732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 2

Label elements

Emergency Overview

Signal word**Danger**

May cause allergy or asthma symptoms or breathing difficulties if inhaled
 May cause an allergic skin reaction
 Suspected of causing cancer

**Appearance** Paste**Physical state** Paste / Gel Liquid**Odor** No information available**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Avoid breathing dust/fume/gas/mist/vapors/spray
 In case of inadequate ventilation wear respiratory protection
 Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

Precautionary Statements - Storage

Protect from sunlight. Store in a well-ventilated place
 Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful in contact with skin. Very toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
CARBON BLACK	1333-86-4	25 - <50%
CALCIUM CARBONATE	471-34-1	5 - <10%
DIPHENYLMETHANEDIISOCYANATE	101-68-8	0.5 - <1%

4. FIRST AID MEASURES

Description of first aid measures

General advice	Get medical advice/attention if you feel unwell.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin contact	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Take off contaminated clothing and wash before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Use dry chemical, Foam

Small Fire In case of fire, use water spray, foam, dry chemical, or CO₂.

Large Fire In case of fire, use water spray, foam, dry chemical, or CO₂.

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
DIPHENYLMETHANEDIISOCYANATE 101-68-8	TWA: 0.005 ppm	(vacated) Ceiling: 0.02 ppm regulated under Methylene bisphenyl isocyanate (vacated) Ceiling: 0.2 mg/m ³ regulated under Methylene bisphenyl isocyanate Ceiling: 0.02 ppm Ceiling: 0.2 mg/m ³	IDLH: 75 mg/m ³ Ceiling: 0.020 ppm 10 min Ceiling: 0.2 mg/m ³ 10 min TWA: 0.005 ppm TWA: 0.05 mg/m ³

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as

appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Paste / Gel Liquid
Appearance	Paste
Odor	No information available
Color	Black
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	Insoluble in water
Melting point / freezing point	No information available	
Boiling point / boiling range	270 °C / 518 °F	
Flash point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	1.20-1.24	Method:ISO 1183-1A
Water solubility	No information available	
Solubility(ies)	Immiscible	
Partition coefficient	No information available	
Autoignition temperature	> 300 °C / °F	
Hyphen	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	
Other information		
Softening point	No information available	
Molecular weight	No information available	
Density	No information available	
Bulk density	No information available	
SADT (self-accelerating decomposition temperature)	No information available	

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon oxides

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
CARBON BLACK 1333-86-4	> 15400 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 4.6 mg/m ³ (Rat) 4 h
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 3 mg/L (Rat) 4 h
DIPHENYLMETHANEDIISOCYANATE 101-68-8	= 31600 mg/kg (Rat)	-	= 369 mg/m ³ (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.

Chemical name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	-	X
DIPHENYLMETHANEDIISOCYANATE 101-68-8	-	Group 3	-	-

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 10649 mg/kg
ATEmix (dermal) 2761 mg/kg
ATEmix (inhalation-dust/mist) 0 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical name	Partition coefficient
DIPHENYLMETHANEDIISOCYANATE 101-68-8	4.51

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

14. TRANSPORT INFORMATION

DOT

Proper shipping name Not regulated

IATA

Proper shipping name Not regulated

IMDG

Proper shipping name Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECI	Does not comply
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
DIPHENYLMETHANEDIISOCYANATE - 101-68-8	1.0

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
DIPHENYLMETHANEDIISOCYANATE 101-68-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
CARBON BLACK 1333-86-4	X	X	X
DIISONONYL PHTALATES 28553-12-0	-	-	X
DIPHENYLMETHANEDIISOCYANATE 101-68-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 1	Instability 0	-
HMIS	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

Revision Date 18-Dec-2023

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End of Safety Data Sheet